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3-80-468-33979

DRAWING No

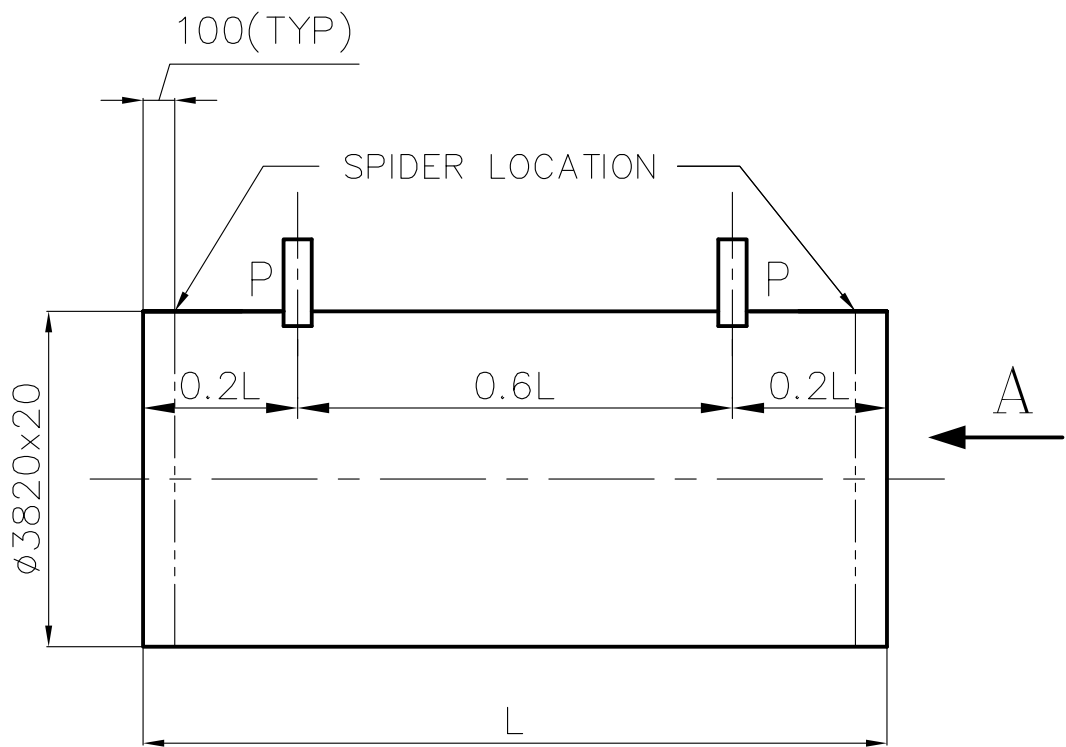
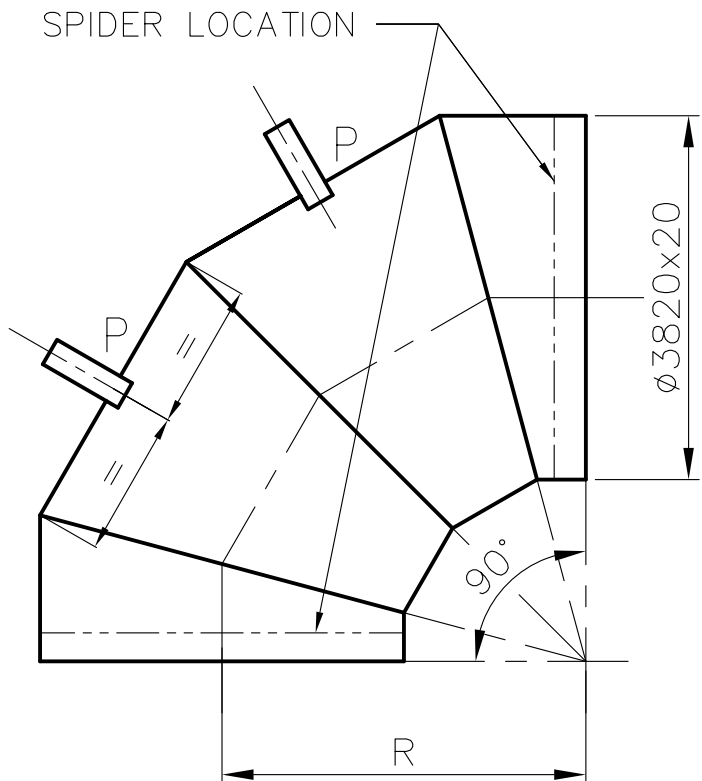


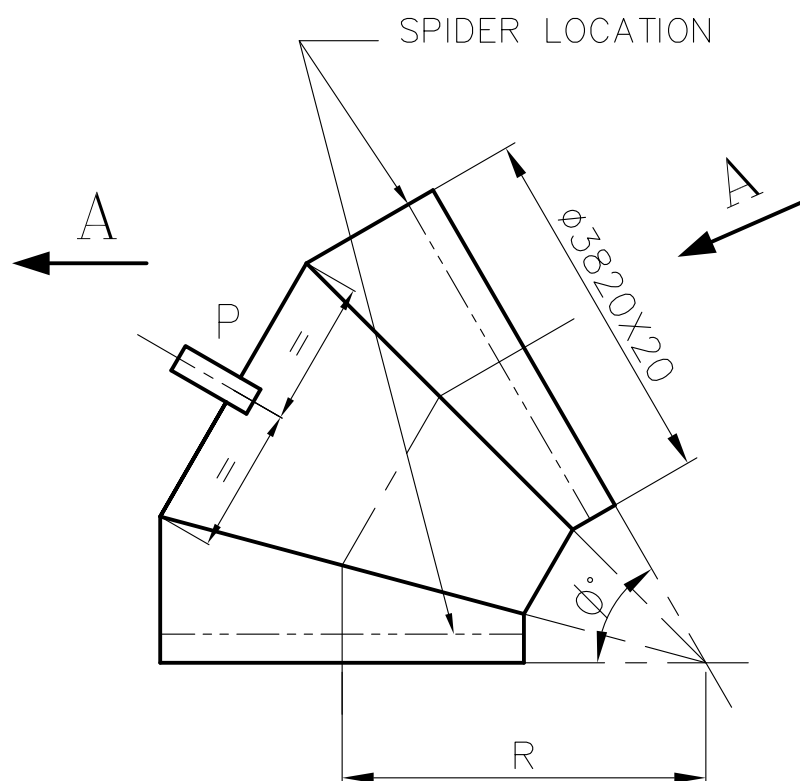
PLATE FORMED PIPE

SPIDER 2 LOCATIONS
LIFTING LUG 2 LOCATIONS



90° MITRE BEND

SPIDER 2 LOCATIONS
LIFTING LUG 2 LOCATIONS

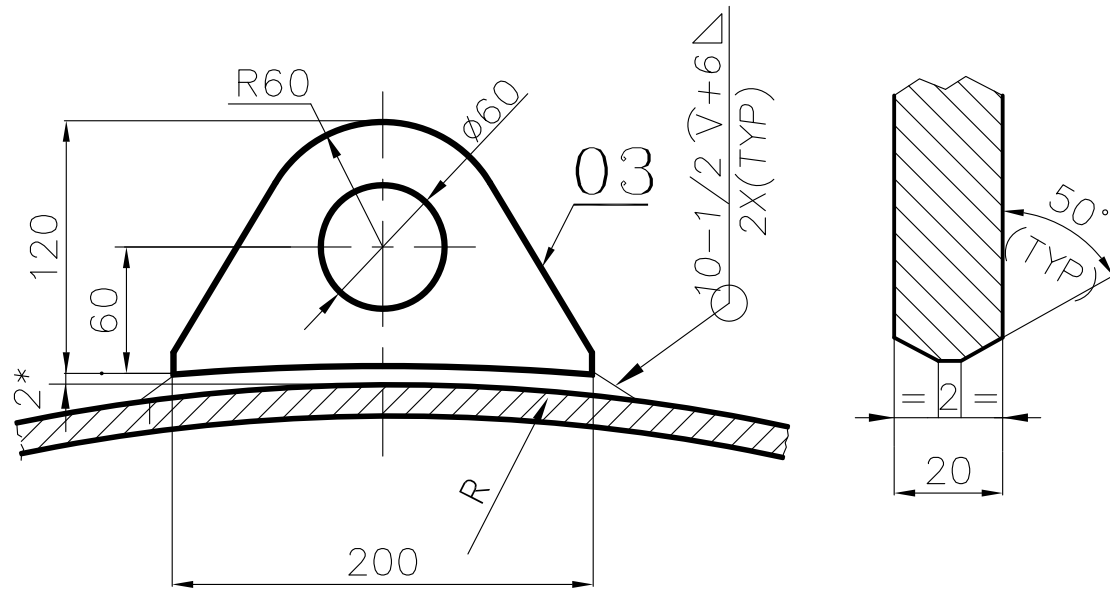


15°/30°/45°/60° MITRE BEND

SPIDER 2 LOCATIONS
LIFTING LUG 1 LOCATION

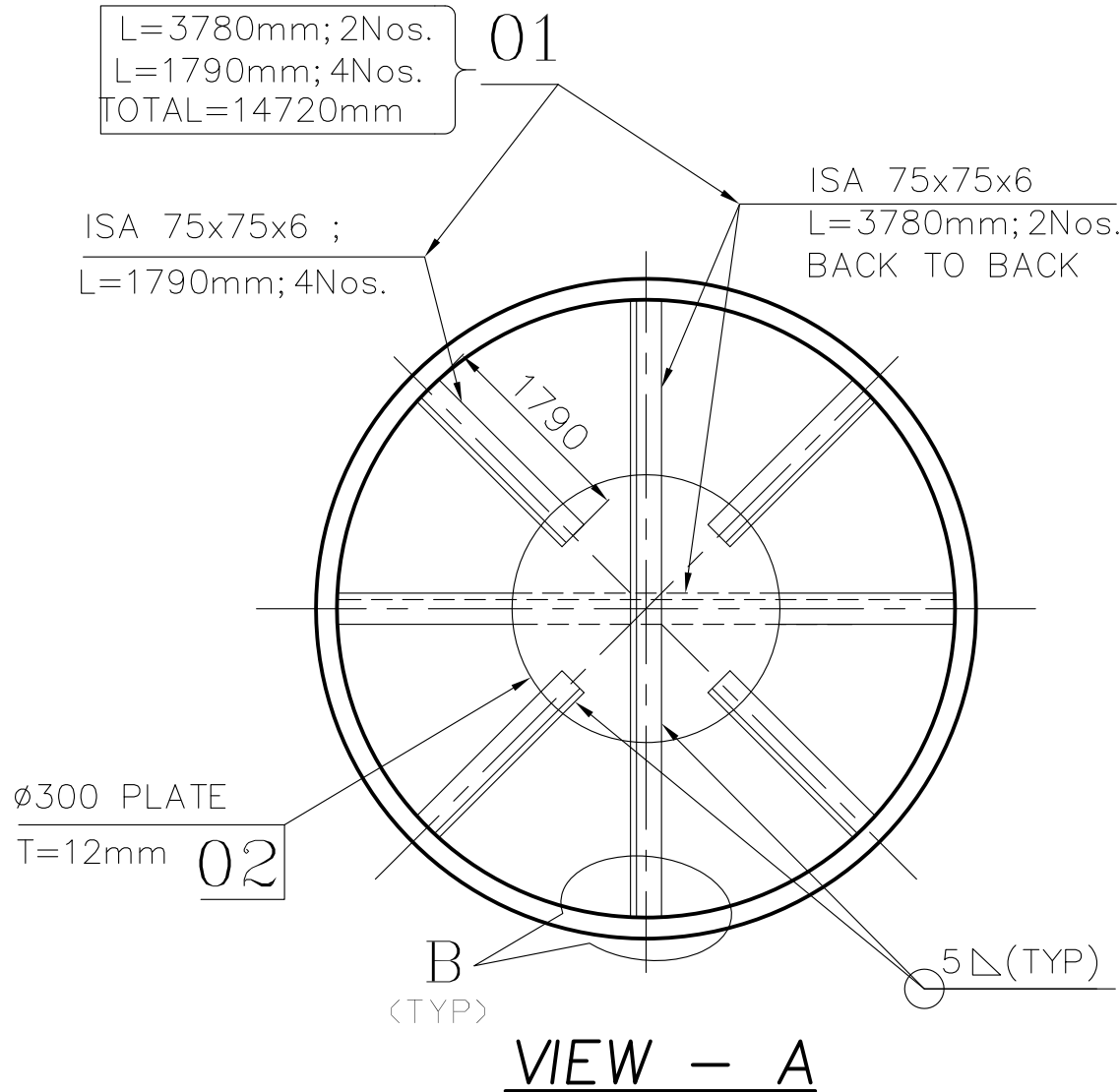
NOTES: -

1. SPIDER ARRANGEMENT IS MEANT FOR TRANSPORTATION AND STORAGE PURPOSE ONLY. TO BE CUT AND REMOVED AT SITE AT THE TIME OF ERECTION
2. SPIDER/LIFTING LUG SHALL BE PAINTED WITH YELLOW COLOUR

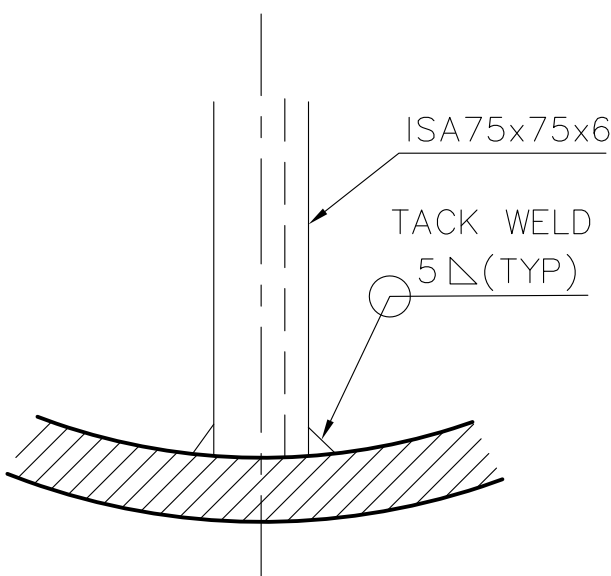


DETAIL - P

* LIFTING LUG SHALL BE CUT TO SUIT THE OUTER SURFACE OF THE MAIN PIPE SUCH THAT A UNIFORM GAP OF 2MM IS MAINTAINED THROUGHOUT



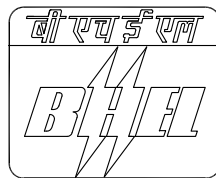
VIEW - A



DETAIL - B

03	LIFTING LUG PLATE 20x200x120	3-80-468-33979		15 011 150 0000		2	500
				IS 2062 FE 410A		1	
02	PLATE T=12mm DIA 300	3-80-468-33979		15 011 132 0000		6	660
				IS 2062 Fe 410A		1	
01	ISA 75x75x6 L=14720mm	3-80-468-33979		15 013 005 0000		100	096
				IS 2062 Fe 410W		1	
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE	A C	UNIT WT.	
				MATERIAL SPEC.		QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME BABU	SIGN -SD.-	DATE 20.10.17	NO OF ITEMS
CHD	P.SURESH	-SD.-	20.10.17	
APPD	SESHAGIRI	-SD.-	20.10.17	

DEPT.	GRADE OF UN TOL. DIM C/M/F		SCALE NTS	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE						
TITLE SPIDER/LIFTING LUG ARRGT. FOR OD 3820x20				CARD CODE U 01	DRAWING No. 3-80-468-33979	REV 00